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KIRK-RUDY SERVO CARD ATTACHING SYSTEM





High Speed Card Attaching System

WHAT DOES IT DO?

The Servo card attaching system from renowned manufacturer Kirk-Rudy accurately attaches plastic cards as well as products up to 28cm wide onto a wide variety of products.

High-speed, accurate placement is achieved using a servodriven friction feeder. Vertical and side to side adjustments of the friction feeder make setup quick and easy.

Quick-setting hot melt adhesive securely holds the item in place. Run plastic cards, magnets as well as a variety of folded paper products and apply up to three pieces onto a single carrier.

The KR 497's high-vacuum transport table is ready to run in-line with another machine or KR feed system. Vacuum belts carry products smoothly beneath the hot melt applicator and KR 497 Servo-Feeder. Base length and width options make it easy to create an attaching system matching your requirements.

Designed to be flexible, the KR 497 applicator handles a wide variety of products and jobs. Run plastic cards, magnets as well as a variety of folded paper products and apply up to three pieces onto a single carrier. If needed, the stand-alone feeder is easily mounted onto another product transport or web press.

Key Features:

- Quick and easy setup
- High speed accuracy
- Placement of a wide variety of stock from plastic cards up to 22cm x 28cm sheets.
- Adjustment knobs quickly and accurately set feeder location and height
- Pivot the feeder upward and away from the transport table for jams or maintenance
- Make off-line, highproduction jobs easier with the optional KR Autoloader and feeder.

General Specifications

Physical

Length 72" 60" Height

Width 45" not including hot melt

Base length and width options are available

Electrical Requirements

Base 120 VAC, 15 amp, 1 Ø Attaching Head 220 VAC, 10 amp, 1 Ø Hot Melt Glue 120 VAC, 20 amp, 1 Ø (220 VAC, 10 amp, 1 Ø)

Production Rate

Maximum base speed - 400 ft/min

Material Handling

Base

Min stock size 3"W x 5"L 17"W x 14"L Max stock size Minimum stock thickness single sheet .62" Maximum stock thickness

Attaching Feeder

Min stock size 2.12 "W x 2.12 "L * Max stock size 11"W x 8.5" L * Minimum stock thickness single sheet

.06" Maximum stock thickness *custom product size options are available

<u>Features</u>

Base

Vacuum belt system Variable speed DC motor

Attaching Feeder

Servo drive

Run multiple cards onto a single piece Easily placed on other machines Height and Position control knobs

Pivots upward and away for jam clearance

Extended hopper guides

Options

Feeder -Friction or shuttle

Autoloader Inline plow folder

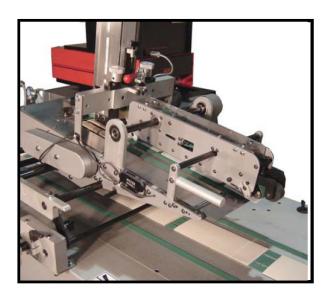
Camera matching system

Why Choose An AMS System?

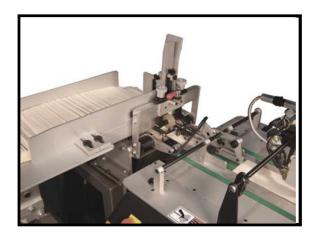
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